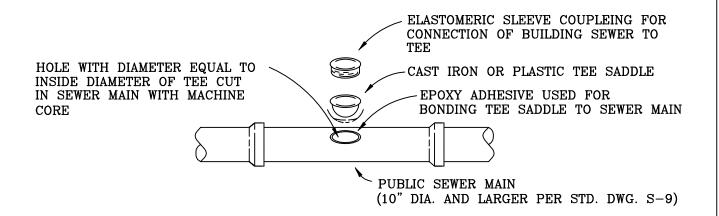
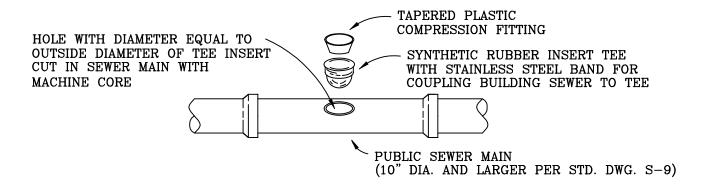


METHOD 1: INSERTION OF FACTORY MADE WYE OR TEE



METHOD 2: EPOXY BONDED SADDLE TEE



METHOD 3: COMPRESSION TEE